

**CALIPER
1150D**

BAHCO®

Operating Instructions

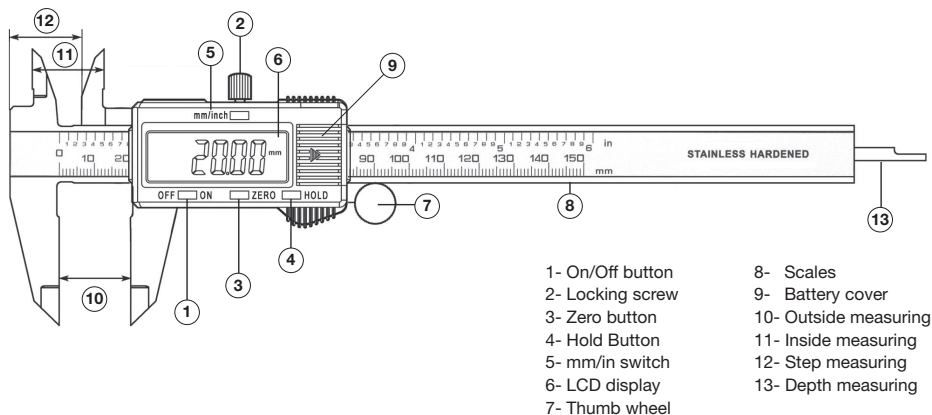


EAC



CE





Operating instructions

For the first use, remove the excess of protecting oil with a gentle cloth

Turn on the caliper by pressing the ON/OFF button (1)

Adjust gently the locking screw to the desired braking (2)

Select the unit system (5)

Close the caliper and adjust to zero using the zero button (3)

Perform the measuring, adjusting the length using the thumb wheel (7)

Exert moderate force when setting the distance

Read the value in the LCD display (6)

Press the hold button to keep the measure (4)

Close the caliper and turn it off (1)

Trouble shooting

If the display does not turn on, slide the cover and check the battery.

The battery cover opens sliding laterally.

If display digits twinkle, replace the battery. The positive battery side facing out.

If display digits are erratic, clean gently the caliper scales.

Handle with care

Oil slightly the moving parts with a small amount of oil

Clean timely the caliper with non aggressive clothes or chemicals

Keep the caliper away from dust, water or high or low temperature

Do not immerse the caliper in any liquid

Avoid dropping the caliper

Remove the battery when not in use for long time

The caliper has sharp edges that can hurt persons skin

Do not apply strong forces on the caliper

Specifications

Capacity 0-150mm, 0-6"

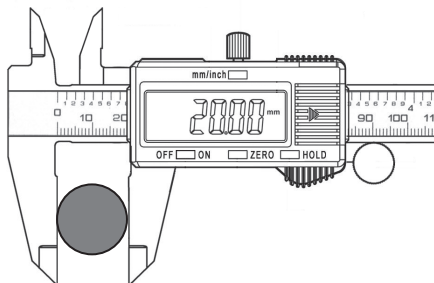
Repeatability 0,01 mm, 0,0005"

Accuracy +/- 0,03 mm, +/- 0,001"

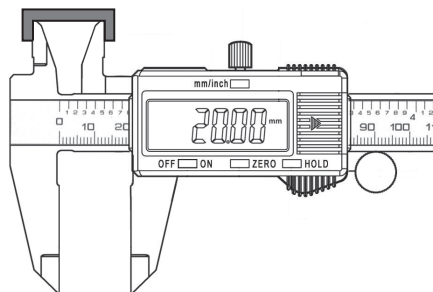
Battery SR44 or LR44

Resolution 0,01 mm, 0,0005"

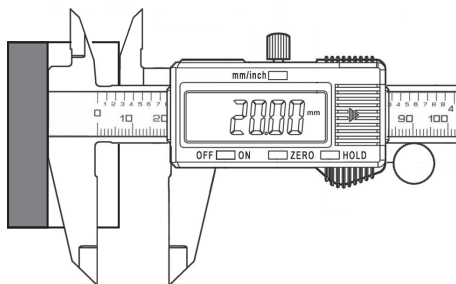
Outside measuring



Inside measuring



Step measuring

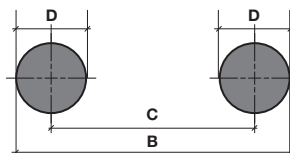


Depth measuring



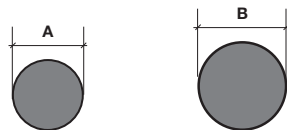
Measuring across centers

Measure diameter D and set caliper to zero
Open caliper to distance B
The display shows C distance



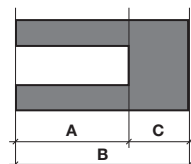
Measure diameter or length difference B-A

Measure the small diameter, A
Set caliper to zero
Measure the big diameter, B
The display shows diameter difference B-A



Measure hidden thickness

Measure deepness A
Set caliper to zero
Measure thickness B
The display shows C distance



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