















Bahco thanks you for the purchase of one of our products and invites you to read this user manual. It contains all information required for the proper use of this device. We recommend you to read it completely and follow the given instructions carefully.

Please keep the user manual in a good condition. For your own safety, it is vital that you exercise caution and good judgment in handling this product and

These notes on safety contain some of the most important sources of danger; however, they cannot cover

all possible hazards. Use the equipment only for its intended use, any other use is explicitly excluded! For injuries and

damages resulting from improper use, misuse or infringement of safety instructions, we accept no liability

 Open the packing and check that the equipment has not been damaged in transit and that you received all the parts specified in the shipping documents. Before bringing the equipment into service conduct a visual inspection in order to determine leaks, damages, loose or missing parts.

 The Units described here are operated manually which apply pressure on parts for assembly or disassembly purposes.

• For good use of the press never exceed the maximum capacity and never apply more pressure than

Do not misuse the press.

• Please also mind the product safety information!

3. Startup and operation.

 To using the press, the hydraulic circuit needs to be drained in order to eliminate any air from the valve system of the hydraulic unit. For this, open the offload key, by turning it in an anti-clockwise direction.

• Then pump the hydraulic unit several times. Then fully turn the offload key in a clockwise direction. The hydraulic unit is ready for use.

Finally, position the press on a firm, regular and horizontal surface and make sure that it is firmly secured to the floor and that the work area has sufficient lighting.

• Following use of the press, keep the piston, screw and the pump piston fully retracted.

4. Maintenance.

Lubricate the axes and moving parts at regular intervals.

• The elements of the press should be kept clean and protected from aggressive conditions at all times. Check the oil level of the pump with the piston of the cylinder fully retracted and refill as required in

• An excess of oil may affect the operation of the hydraulic unit.

accordance with the volume indicated in the table Fig 1. Only use hydraulic oil with an ISO grade ISO VG32.

Never use brake fluid!

Always use original spare parts.

 Any damage or malfunction caused by the use of unauthorized parts is not covered by Warranty or • All damaged, strongly worn out or improperly functioning devices HAVE TO BE TAKEN OUT OF

OPERATION.

• The repair of the equipment should be performed only by qualified technical staff.

The disposal of this equipment must be in accordance with the legislation the respective country.