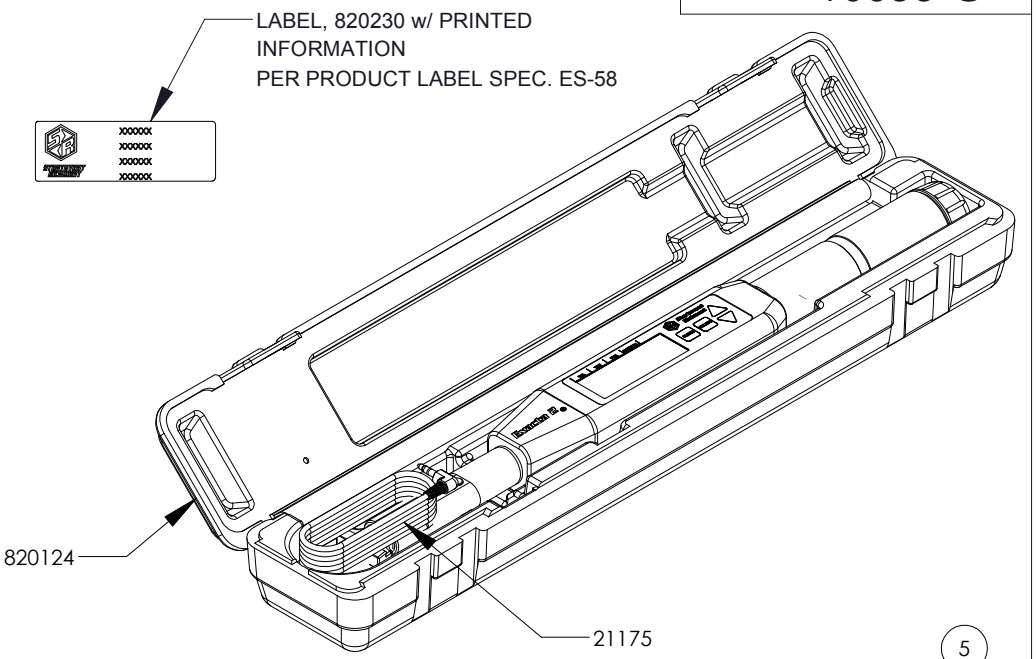
PART NO. 10653-C

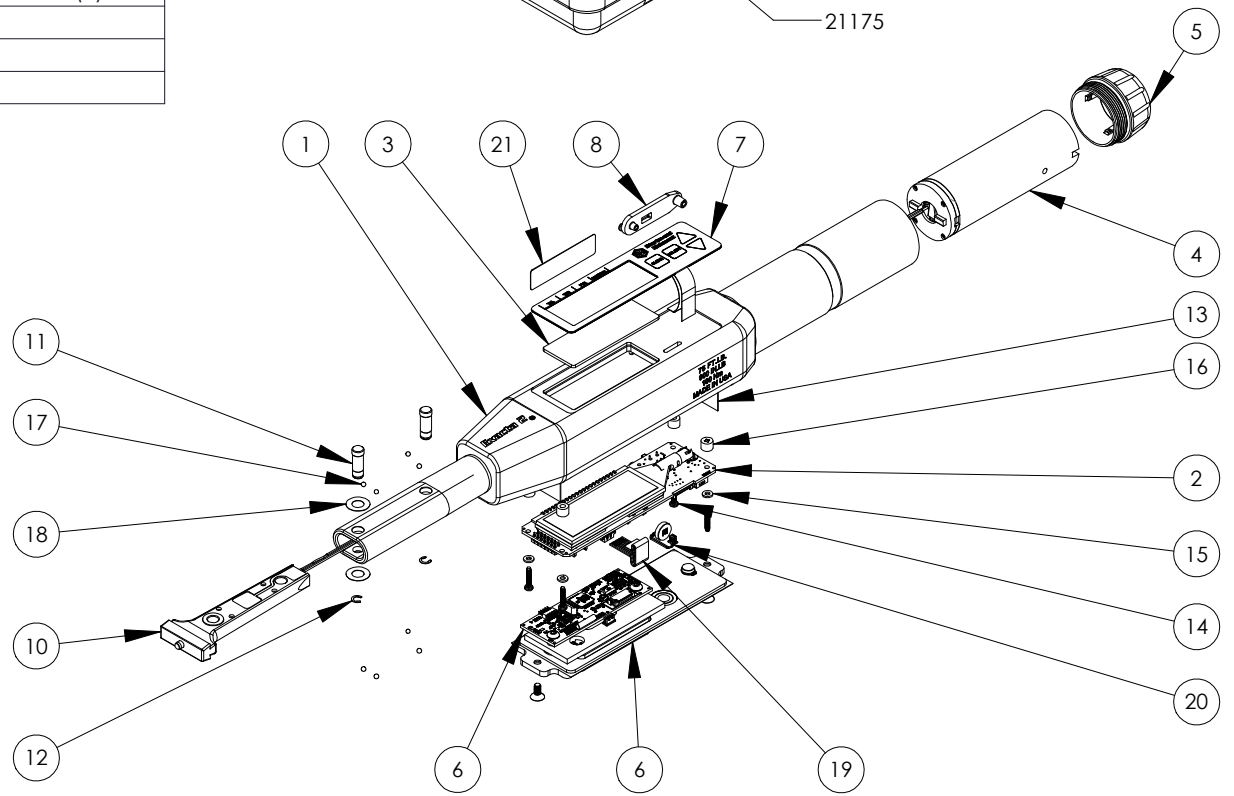
| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. | MULTI-PAK |
|---|---|---|---|---|
| 1 | 814381 | "CASE-HOUSING-HANDLE ASSEMBLY; EXACTA II 75" | 1 | |
| 2 | 21657 | EXACTA 2 - 3 CPU PCB | 1 | |
| 3 | 21407 | BEZEL LCD EXACTA II | 1 | |
| 4 | 21741 | 3.6V BATTERY PACK HOLDER ASSEMBLY | 1 | |
| 5 | 21745 | 3.6V BATTERY PACK CAP ASSEMBLY | 1 | |
| 6 | 21636 | 1250 SERIES X-BEE RADIO - HOUSING COVER ASSEMBLY | 1 | |
| 7 | 21658 | SWITCH PANEL, EXACTA 2, 1250 SERIES | 1 | |
| 8 | 21426 | COVER FOR RS232-SWITCH; EXACTA II | 1 | |
| 9 | 30496 | Alloy Steel FHSCS 6-32 x 5/16 | 2 | |
| 10 | 21501 | TRANSDUCER-ASSY 75 FT.LB EXACTA II, PIN | 1 | |
| 11 | 813856 | BEARING PIN FRONT EXACTA | 2 | 816249(2)-5* |
| 12 | 812122 | RING, RADIAL FITTING | 2 | 816897(2)-10* |
| 13 | 21427 | GASKET TAPE | 2 | |
| 14 | 30489 | SCREW 2.5mm X 0.45mm X 12mm SELF TAPPING | 4 | 816161(4)-10* |
| 15 | 30488 | #3 PLASTIC WASHER | 4 | 816162(4)-10* |
| 16 | 30501 | Nylon Retaining Spacer 0.115 x .25 x 0.1875 | 4 | 816163(4)-10* |
| 17 | 842980 | BALL: 3/32" DIA. | 8 | 816886(8)-10* |
| 18 | 812171 | SPRING-BELLEVILLE: CAL-36 TORQ. WR. | 2 | 86878(2)-20* |
| 19 | 21685 | CABLE, 1.00MM CENTER FFC JUMPER, 3" LONG | 1 | |
| 20 | 21686 | CABLE ASSY, VIBRATION MOTOR, EXACTA II 1250 | 1 | |
| 21 | 21736 | FCC LABEL FOR XBEE RADIO | 1 | |




LEGEND: ( ) = QUANTITY/TOOOL
* = QUANTITY/MULTI-PAK

NOTES:
1. CUT A MINIMUM HOLE IN PARTS 21427 FOR WIRES TO COME THRU.
2. PRIOR TO INSERTING THE BATTERY PACK HOLDER ASSEMBLY (21741), APPLY A BEAD OF ADHESIVE SEALANT (MOMENTIVE RTV 103) APPROXIMATELY 1/3 OF THE WAY AROUND THE INNER CIRCUMFERENCE AND A MINIMUM OF 1/2" BELOW THE THREAD LINE OF THE HANDLE.
3. GLUE PART 21426 USING 3M SUPER STRENGTH ADHESIVE P/N 6004.
4. ATTACH VIBRATION MOTOR (21686) TO SIDE OF CASE.

NOT SHOWN:
-10674, BATTERY PACKS & CHARGER w/ CARTON 857510
-MASTER CARTON, 857121




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| DESCRIPTION | DIAGRAM No | REV. |
|---|---|---|
| EXACTA II 1250 SERIES 75 | 10653-C | C |