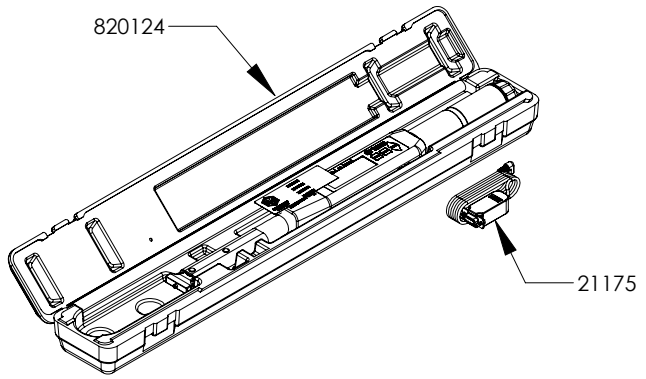
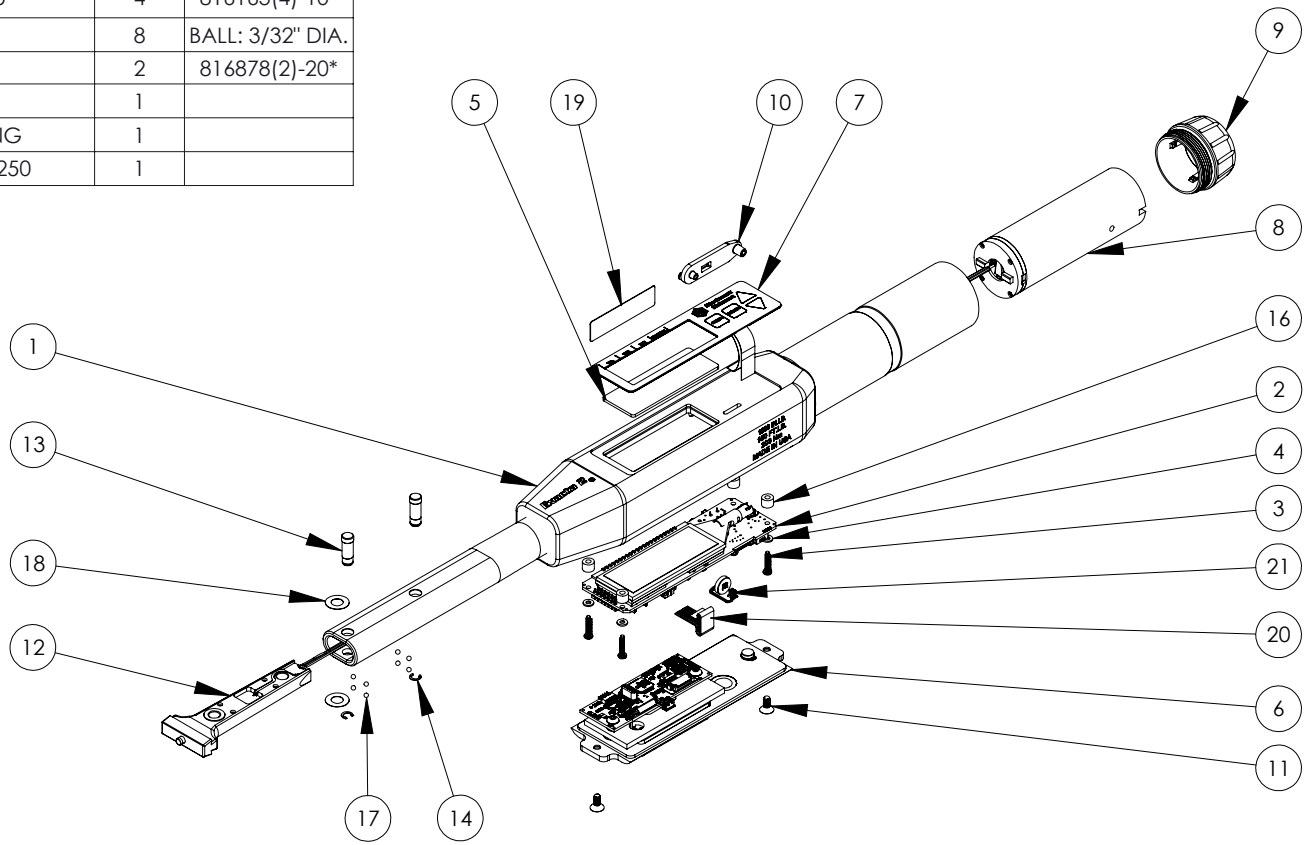
PART NO. 10654-C

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MULTI-PAK
1	814382	"CASE-HOUSING-HANDLE ASSEMBLY; EXACTA II 150"	1	
2	21657	EXACTA 2 - 3 CPU PCB	1	
3	30489	SCREW 2.5mm X 0.45mm X 12mm SELF TAPPING	4	816161(4)-10*
4	30488	#3 PLASTIC WASHER	4	816162(4)-10*
5	21407	BEZEL LCD EXACTA II	1	
6	21636	1250 SERIES X-BEE RADIO - HOUSING COVER ASSEMBLY	1	
7	21658	SWITCH PANEL, EXACTA 2, 1250 SERIES	1	
8	21741	3.6V BATTERY PACK HOLDER ASSEMBLY	1	
9	21745	3.6V BATTERY PACK CAP ASSEMBLY	1	
10	21426	COVER FOR RS232-SWITCH; EXACTA II	1	
11	30496	Alloy Steel FHSCS 6-32 x 5/16	2	
12	21502	TRANSDUCER-ASSY 150 FT.LB EXACTA II	1	
13	813856	BEARING PIN FRONT EXACTA	2	816249(2)-5*
14	812122	RING, RADIAL FITTING	2	816897(2)-10*
15	21427	GASKET TAPE	2	
16	30501	Nylon Retaining Spacer 0.115 x .25 x 0.1875	4	816163(4)-10*
17	842980	BALL: 3/32" DIA.	8	BALL: 3/32" DIA.
18	812171	SPRING-BELLEVILLE: CAL-36 TORQ. WR.	2	816878(2)-20*
19	21736	FCC LABEL FOR XBEE RADIO	1	
20	21685	CABLE, 1.00MM CENTER FFC JUMPER, 3" LONG	1	
21	21686	CABLE ASSY, VIBRATION MOTOR, EXACTA II 1250	1	

LEGEND: ( ) = QUANTITY/TOOOL
* = QUANTITY/MULTI-PAK





NOTES:
1. CUT A MINIMUM HOLE IN PARTS 21427 FOR WIRES TO COME THRU.
2. PRIOR TO INSERTING THE BATTERY PACK HOLDER ASSEMBLY (21741), APPLY A BEAD OF ADHESIVE SEALANT (MOMENTIVE RTV 103) APPROXIMATELY 1/3 OF THE WAY AROUND THE INNER CIRCUMFERENCE AND A MINIMUM OF 1/2" BELOW THE THREAD LINE OF THE HANDLE.
3. GLUE PART 21426 USING 3M SUPER STRENGTH ADHESIVE P/N 6004.
4. ATTACH VIBRATION MOTOR (21686) TO SIDE OF CASE.

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DESCRIPTION	DIAGRAM No	REV.
EXACTA II 1250 SERIES 150	10654-C	C