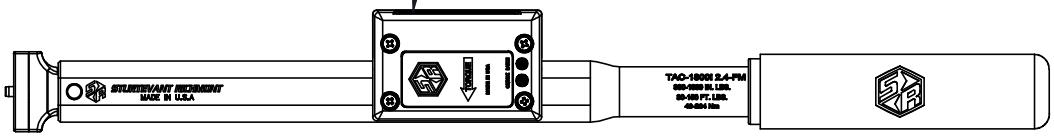
PART NO. 810715-E

LEGEND: () = QUANTITY/TOOL
* = QUANTITY/MULTI-PAK

885135 (1) - TAC RADIO ASSEMBLY
885136 (1) - TAC TOP HOUSING COMPONENTS
885137 (1) - TAC BOTTOM HOUSING COMPONENTS
(SEE NOTES FOR DIFFERENCES)



812201 (1)
SPACER

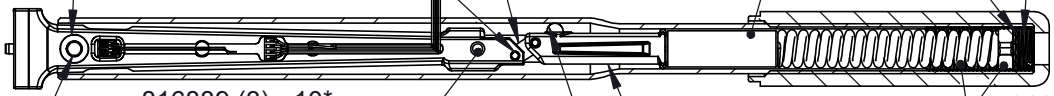
816878 (2) - 20*
BELLEVILLE WASHER

816872 (1) - 5*
PAWL LINK

816847 (1) - 10*
INT. LOCK WASHER

816870 (2) - 10*
PAWL PIN

812224 (1)
LOCK PLUG



816889 (3) - 10*
5/32" STEEL BALL

812583 (1)
TORQUE BLOCK

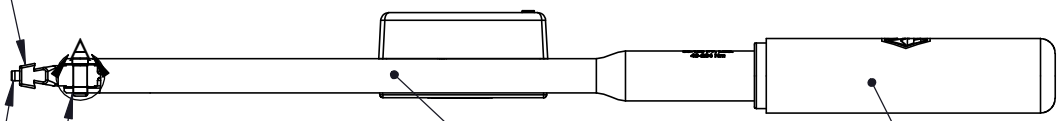
812205 (1)
ADJUSTING PLUG

816799 (1) - 5*
HEAD BEARING PIN
(INCLUDES RETAINING RING)

816892 (1) - 10*
1/4" STEEL BALL

812363 (1)
TORQUE SPRING

21950 (1)
TRANSDUCER



816897 (1) - 10*
RETAINING RING

814996 (1)
CASE

812353 (1)
GRIP

816867 (1) - 10*
PIN & SPRING ADAPTER

21970 - BATTERY AAA (2)
857501 - CARTON
857470 - INSTRUCTIONS

885135 - RADIO KIT INCLUDES TOP AND BOTTOM HOUSINGS, TAC PCBA, PCB INSULATION, 2.4 GHz RADIO, RADIO CABLE, RADIO COVER, LITEPIPES (2), LITEPIPE RETAINERS (2), RUBBER WASHERS (4), 4-40X5/8" MACHINE SCREWS (2), 4-40X1" SHEET METAL SCREWS (2), TAC LABEL, FCC LABEL, & NIMH LABEL.

885136 - TOP HOUSING ASSEMBLY INCLUDES LITEPIPES (2), LITEPIPE RETAINERS (2), RUBBER WASHERS (4), 4-40X5/8" MACHINE SCREWS (2), 4-40X1" SHEET METAL SCREWS (2), TAC LABEL, & FCC LABEL.

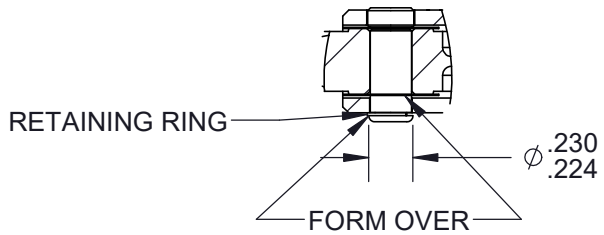
885137 - BOTTOM HOUSING ASSEMBLY INCLUDES BOTTOM HOUSING ASSY, COVER, AND NIMH LABEL.

WARNING: USE ONLY 1.2 VDC NiMH AAA RECHARGEABLE BATTERIES. OTHER BATTERIES CAN CAUSE DAMAGE TO THE BOARD AND IMPACT RADIO SIGNAL.

816799 - THIS PIN IS FORMED OVER **CUSTOMER MUST** GRIND OFF FORMED END & INSTALL THIS PIN FORMING THE HEAD OVER THE RETAINING RING AS SHOWN.

DETAIL A
SCALE 1 : 1

DEFORM BEFORE CALIBRATION



3/24/2025

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DESCRIPTION	DIAGRAM No	REV.
TAC-1800I	810715-E	E